

SERVICE BULLETIN



SILVER EAGLE
MANUFACTURING COMPANY

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BULLETIN NO.: B02-002
DATE: December 31, 2002
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REFERENCE: STIFF LEG RUBBER FOOT RETROFIT

CAUSE FOR ACTION: United Parcel Service dollies were manufactured with upgrade available to match current production.

BENEFIT: Longer life foot that can be rotated to wear all four sides.

UNITS INVOLVED: VAST-20 Galvanized dollies
Model Year 2000, 2001 and 2002 Converter Dollies:
Car Number: 90771 - 90776 (2000)
93645 - 94147 (2001)
90380 - 90679 (2002)

PARTS: Call toll-free @ (800) 547-6792

SUPPORT LEG PAD INSTALLATION
Part No.: 14828G \$29.90 net
SUPPORT LEG PAD (replacement pad)
Part No.: 14827 \$10.96 net

F.O.B.: Portland

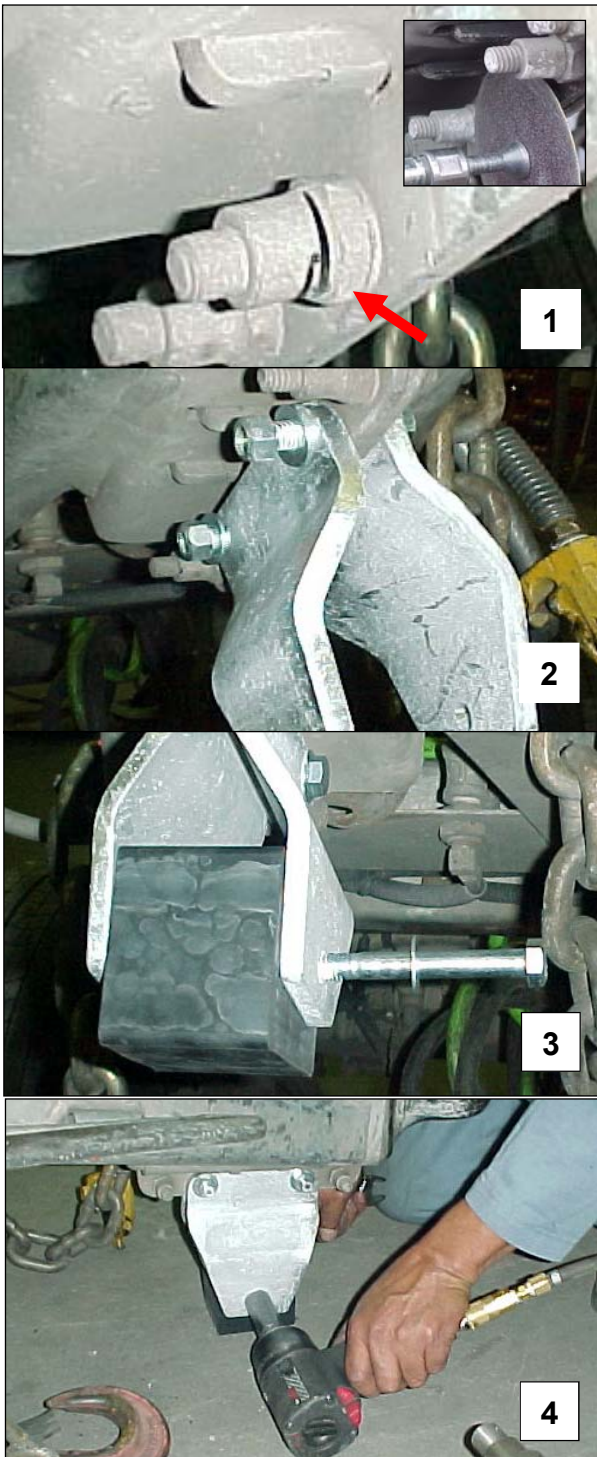
TOOLS REQUIRED: Cutoff wheel - 3/4" socket - 3/4" wrench



- Remove nut and bolt holding original bracket in place
- Remove bracket from assembly



STIFF LEG RUBBER FOOT RETROFIT



- Using a cutoff wheel, remove the two bolts to either side of the attachment point of the old foot
- Removal of the bolts are easiest when cut is made just above the hex section of the nut through the bolt
- Attach the new brackets using the outer two of the three open holes
- Assemble the nuts and bolts holding the new brackets in place, but not too tight to insert the rubber foot
- Insert rubber foot between brackets, aligning the hold in the foot and the brackets
- Insert bolt to assist in alignment
- Tighten nuts and bolts holding the new brackets in place to 55-65 ft-lb
- Lower tongue so foot rests on ground setting the proper angle for the foot
- With foot still on the ground, tighten nut and bolt holding the rubber foot in place