

# SERVICE BULLETIN



**SILVER EAGLE**  
MANUFACTURING COMPANY

5825 NE Skyport Way, Portland, OR 97218  
(800) 547-6792 Fax: (503) 335-2171

BULLETIN NO.: SB03-002  
DATE: April 3, 2003

REFERENCE: **SPACER BLOCK RETROFIT**

CAUSE FOR ACTION: To create adequate clearance between spare tire and air reservoir

UNITS INVOLVED: **Unit numbers: 26852 - 26999**  
**27055 - 27478**  
**VIN numbers: 2666 - 2934**  
**2972 - 3274**  
**Part numbers: 14545 & 14676**

PARTS: Call toll-free @ (800) 547-6792  
Part No.: 15437 Kit - (1 required/dolly)  
Cost: **N/C**

ITEM	QTY	PART	DESCRIPTION
1	2	11667	TANK BRACKET, TIRE CARRIER, VA
2	1	14570	RESERVOIR, AIR, 8000 SER., W/SPHN DRN, 1425CI
3	4	7419	ISO-PAD, AIR RESERVOIR
4	2	7420	RETAINING PLATE, ISO-PAD, AIR RESERVOIR
5	8	1454	WASHER, 5/16, SAE, PLTD
6	4	1646	NUT, 5/16-18 UNC, NYL INS, HX, PLTD
7	1	1964	CAPSCREW, 5/16-18 UNC X 4, HX, GR 5, PLTD
8	4	11953	SPACER-- 1 IN ALUM TUBE X 2 IN LENGTH

F.O.B.: Destination

TOOLS REQUIRED: - 1/2" Socket - 1/2" open-end wrench



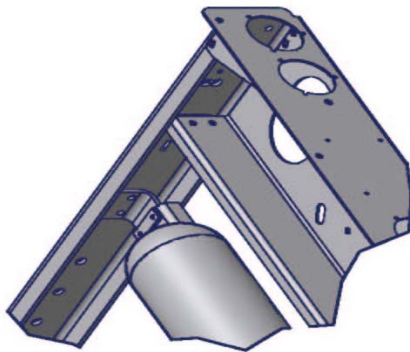
**SERVICE BULLETIN**



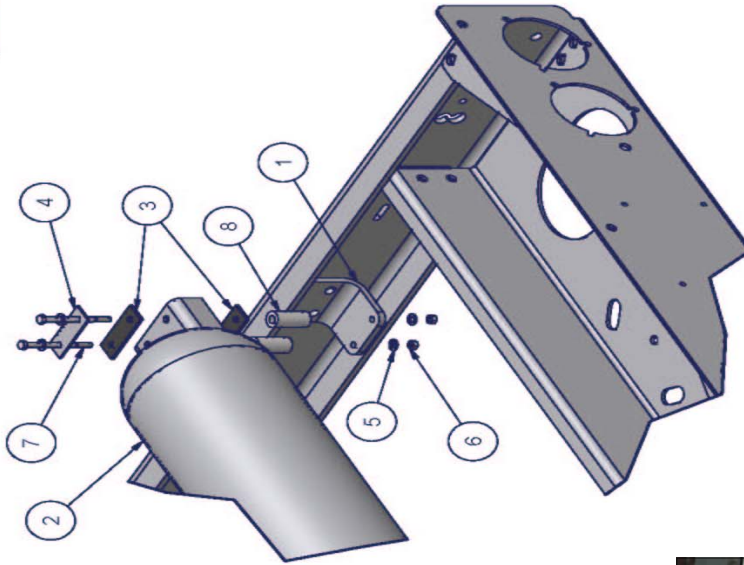
ITEM	QTY	PART	DESCRIPTION
1	2	11667	TANK BRACKET, TIRE CARRIER, VA
2	1	14570	RESERVOIR, AIR, 8000 SER., W/SPHN DRN, 1425CI
3	4	7419	ISO-PAD, AIR RESERVOIR
4	2	7420	RETAINING PLATE, ISO-PAD, AIR RESERVOIR
5	8	1454	WASHER, 5/16, SAE, PLTD
6	4	1646	NUT, 5/16-18 UNC, NYL INS, HX, PLTD
7	4	1964	CAPSCREW, 5/16-18 UNC X 4, HX, GR 5, PLTD
8	4	11953	SPACER- 1 IN ALUM TUBE X 2 IN LENGTH

**Air Tank/Spare Tire Interference Fix:**

1. Visually inspect dolly, checking orientation of air tank bracket. Confirm bracket is oriented as shown in Figure A, proceed to step 2.
2. Remove the four 5/16" cap screws and nuts attaching the air reservoir (2) to the brackets using a 1/2" socket and 1/2" open-end wrench.
3. Remove and set aside the four Iso-Pads (3) and two retaining plates (4).
4. Insert spacers (8) between air reservoir (2) and bracket (1), place one iso-pad (3) on spacer block (5) followed by the reservoir (2). Place the remaining Iso-Pad (3) and retaining plate (4). See Figure B.
5. Insert the new 5/16-18 UNC X 4 cap screws (7) and washers (5). Firmly tighten assembly together with the new 5/16 nylon lock nuts (6).



**FIGURE A: INCORRECT  
(TOP RIGHT VIEW)**



**FIGURE B: SPACER ASSEMBLY  
(TOP RIGHT VIEW)**



REV	DATE	BY	REVISIONS	ZONE

**SILVER EAGLE MANUFACTURING CO., INC.**  
5825 N.E. SKYPORT WAY, PORTLAND, OR, 97218

TITLE  
**SPACER BLOCK KIT, AIR  
TANK, TIRE CARRIER, VA**

SIZE	DWG NO	REV
B	<b>15437</b>	

DRAWN	DATE
GCW	3/10/2003
CHECKED	

**TOLERANCES**  
 Fraction .016  
 1 Decimal .01  
 2 Decimal .005  
 3 Decimal .001  
 Angular .1

Silver Eagle Manufacturing Company claims Proprietary rights in the information disclosed herein. It is agreed that any and all Specifications, Data, and Design Concepts shown shall remain CONFIDENTIAL, with the specific understanding that neither this Drawing nor any Reproduction thereof will be disclosed to others or used for the purpose of manufacture or procurement of the article or part shown herein without written consent of Silver Eagle Manufacturing Company.





**SILVER EAGLE**  
MANUFACTURING COMPANY

BULLETIN NO.: SB03-002  
DATE: April 3, 2003

