

SERVICE BULLETIN



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TITLE: Stiff Leg Tube Drain Hole

CAUSE FOR ACTION: Stiff legs installed on some V2ST dollies may not have a drain hole which could lead to premature corrosion.

SAFETY: Safety glasses, rags and/or absorbent floor cleaner

TOOLS REQUIRED: Center punch, drill, 1/4" drill bit,

PROCESS:

1. Place dolly in safe working position
2. Inspect stiff leg tube for evidence of drain hole (See Photo #1). If there is a hole, no further work is necessary. If no hole is found, proceed with this process.
3. Using center punch, mark desired hole location. (See Photos #1 and #2)
4. Drill a 1/4" diameter hole at marked location through one wall of the stiff leg tubing. Use caution as any water trapped in the tube will begin to drain out.

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