

TECHNICAL BULLETIN



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BULLETIN NO.:	TB07-001
DATE:	January 16, 2007
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REFERENCE: TP-60 Safety Chain Extension Kit # 18481 Installation Instructions

BACKGROUND: Some models of the TP-60 Package Car have hitches that cause the safety chains to be stretched too far for safe operation. These instructions are for installing new, longer safety chains to overcome the situation.

Safety: Always use standard shop safety practices. Proper hand and eye protection is required for this job.

Instructions:

1. Set parking brake on TP-60 trailer to prevent movement while working on the vehicle.
2. Remove locking link and safety hook from the front end of both safety chains, leaving them in place for reinstallation.
3. Using a cutoff wheel, cut the link of each chain at the chain anchor on the drawbar of the trailer. These chain sections can be discarded. Use of a cutting torch is not recommended.
4. Attach the previously removed locking link and safety hook to the new, longer chains supplied in the extension kit.
5. Using the locking links included in the extension kit, attach the longer chains to the chain anchors on the drawbar of the TP-60 Trailer.
6. Prime and paint any surfaces that may have been damaged during the installation process.



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TP-60 SAFETY CHAIN EXTENSION INSTALLATION

REFERENCE: TP-60 Trailers, Safety Chain Extension Kit P/N: 18481

BACKGROUND: Some models of the TP-60 Package Car have hitches that cause the safety chains to be stretched too far for safe operation. These instructions are for installing new, longer safety chains to overcome the situation.

SAFETY: Always use standard shop safety practices, proper face and eye protection is required for this job.



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TP-60 SAFETY CHAIN EXTENSION INSTALLATION

INSTRUCTIONS:

1. Set parking brake on TP-60 trailer to prevent movement while working on the vehicle.
2. Remove locking link and safety hook from the front end of both safety chains, set aside for later reinstallation.
3. Using a cut-off wheel, cut the link of each chain at the chain anchor on the drawbar of the trailer. These chain sections can be discarded. Use of a cutting torch is not recommended.
4. Attach the previously removed locking link and safety hook to the new, longer chains supplied in the extension kit #18481.
5. Using the locking links included in the extension kit, attach the longer chains to the chain anchors on the drawbar of the TP-60 Trailer.
6. Prime and paint any surfaces that may have been damaged during the installation process.

