

# TECHNICAL BULLETIN



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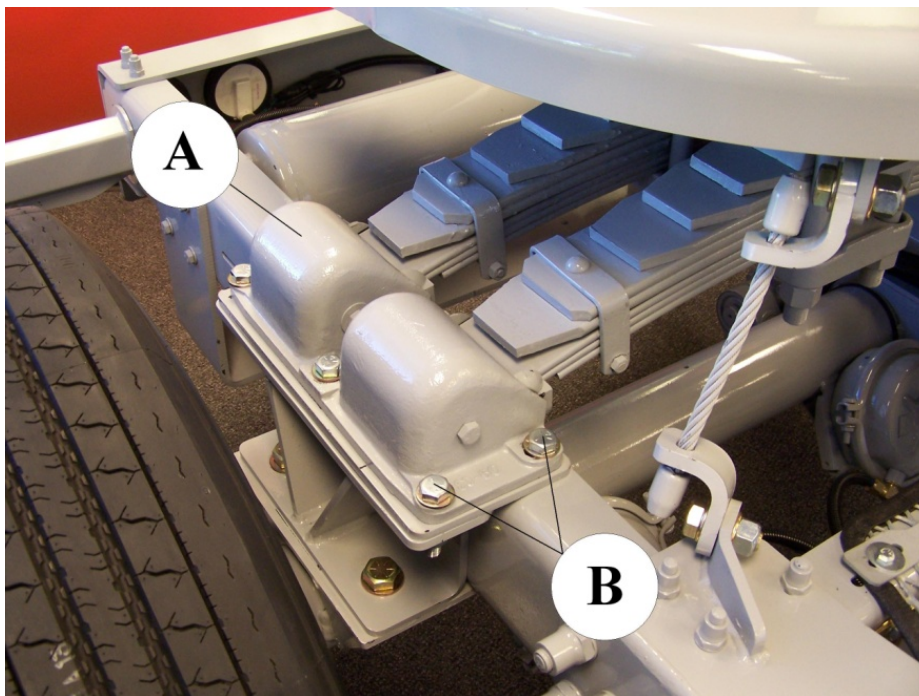
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DATE:	January 8, 2010
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**REFERENCE:** VA Dolly Boot Housing Bolt Change

**CAUSE FOR ACTION:** In rare instances, the 5/8"-11 GR 5 capscrew used to attach the boot housings to the frame may break in service.

**SOLUTION:** Starting 9/09 the 5/8"-11 GR 5 capscrews were replaced with 5/8"-18 GR 8 capscrews with a new torque specification of 220 lb-ft  $\pm$ 10.

Any time boot housings are removed, they should be reassembled using new 5/8"-18 GR 8 capscrews (p/n 22429) and new 5/18"-18 GR C locknuts (p/n 8543). Use Loctite Marine Grade Anti-Seize on the threads during assembly.



**Figure 1: Spring cap boot housing (A) and bolts (B) on a transverse leaf spring converter dolly (VAII shown)**