

TECHNICAL BULLETIN



SILVER EAGLE
MANUFACTURING COMPANY

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BULLETIN NO.:	SB07-002
DATE:	July 23, 2007
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REFERENCE: VA DOLLY SPRING BOOT HOUSING REPLACEMENT

SAFETY: Eye protection

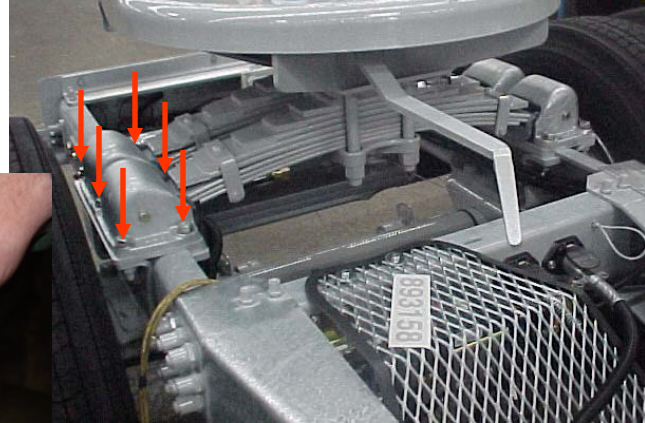
TOOLS REQUIRED: 15/16" socket and wrench/air driver
Pry bar
Large alignment punch
30", 11 1/2 lb rubber-coated sledge
Soap solution

PARTS REQUIRED: 15398 (1) - Spring Boot Housing
3547 (6) - Capscrew, 5/8-11 UNC X 3, HX, Gr 5, PLTD
1172 (12) - Washer, 5/8", Flat, F436, HRDN, PLTD
1164 (6) - Nut, 5/8"-11 UNC Locking

ESTIMATED LABOR: 60 minutes per housing



1. If both housings need replacing, complete the following procedure for one side before proceeding to the other.
2. Remove the 6 main fasteners that secure the housing to the frame using a 15/16" socket. **Discard these fasteners, as they are not to be reused.**

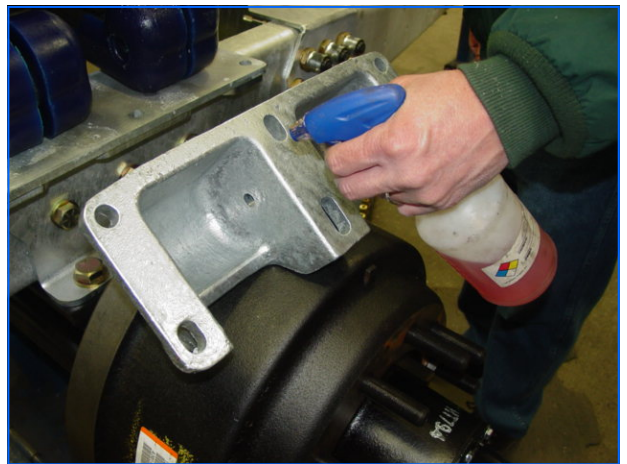


3. Remove the two long bolts through the housing and bushings (bolts may not exist on older units).





- Using a pry bar, remove the housing from the bushings and destroy it.
- Generously spray the bushings and the inside of the new housing with a liquid soap solution.



- "Throw" the housing as far as possible onto the bushings.



- Using only a coated mallet, tap the housing until the housing can be lined up and secured with the attachment bolts. This process may require some effort.





8. Align the six holes of the frame and housing, and secure with new fasteners.

Torque to 115 ft-lbs.

Install the two long bolts through the side of the housing and bushings. Do not over tighten - snug is sufficient.

