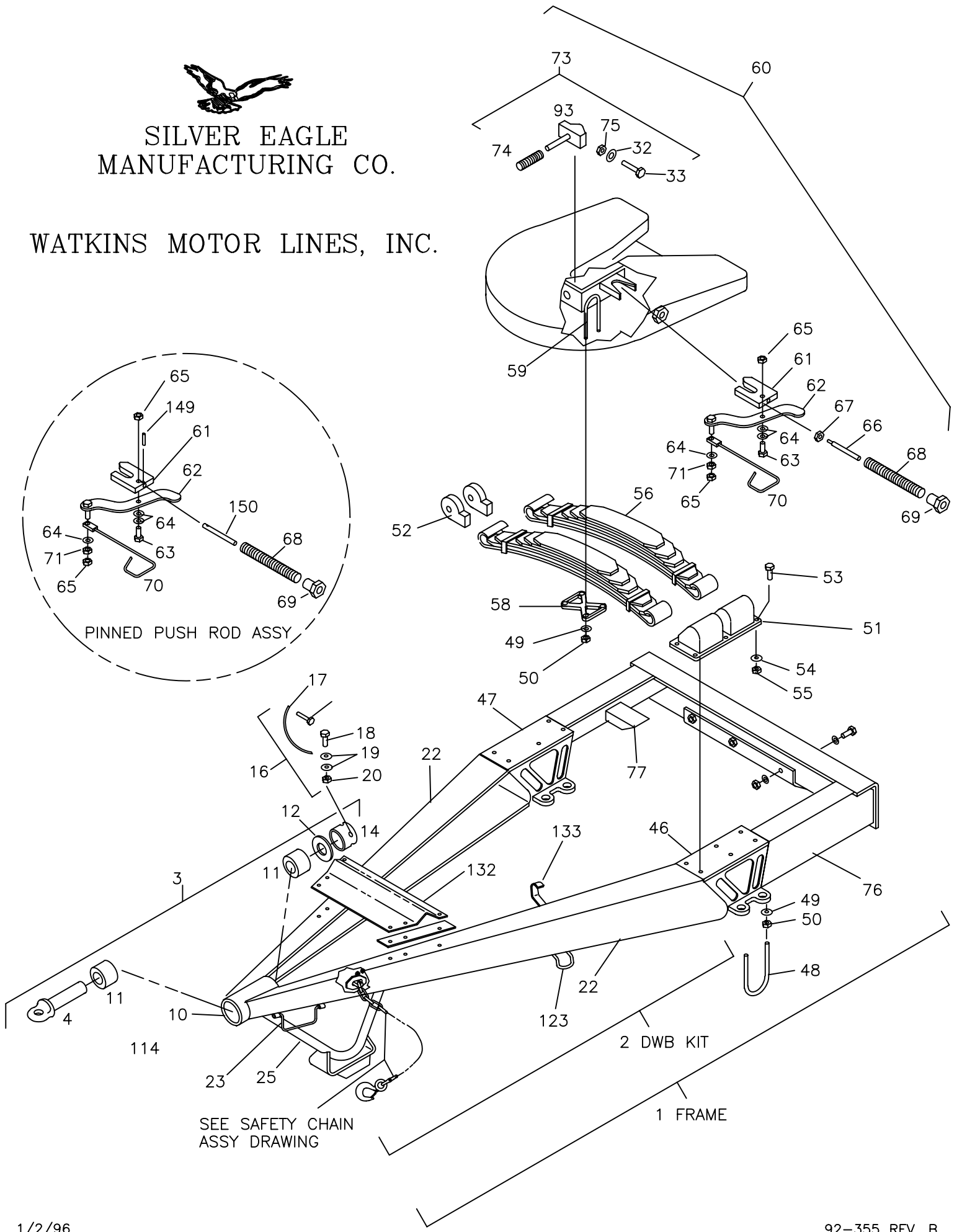
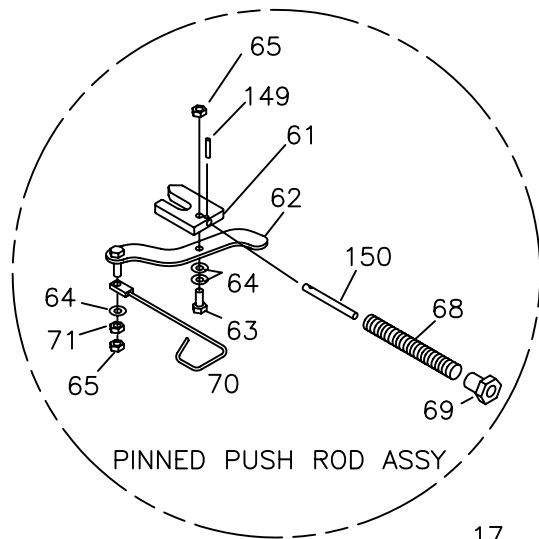




SILVER EAGLE
MANUFACTURING CO.

WATKINS MOTOR LINES, INC.



SEE SAFETY CHAIN
ASSY DRAWING

WATKINS MOTOR LINES

MODELS CST & A80-36

CST & A80 FRAME & SUSPENSION		
ITEM#	PART#	DESCRIPTION
1	11523	FRAME ASSY-CONVERSION TO VA
2	1559	DRAWBAR KIT, 17 X 72, 102"
3	1256	SHOCK HSG ASSY, 1/4" SHANK, HRND
4	1171	EYE & SHANK ASSY, 3/8", HRDN
10	1653	SHOCK HOUSING
11	1157	BUSHING, SHOCK ABSORBER, EYE & SHANK, RUBBER
12	15660	WASHER, SHANK
14	15315	NUT, SHANK
16	2397	SAFETY WIRE KIT, 5 1/4", W/FASTENERS
17	1226	SAFETY WIRE ASSY, 1/8" X 5 1/4"
18	1178	CAPSCREW, 1/4-20 UNC X 1, HX, GR 5, PLTD
19	1564	WASHER, 1/4" X 1-1/4" FENDER, PLTD
20	1401	NUT, 1/4-20 UNC, METAL LOCK, HX, GR C, PLTD
21	1566	SCREW, 1/4-20 UNC X 3/4, WSHD, THD-FRMG, HX, PLTD
23	1671	HANDLE, ASSY, HINGED, SIDE DWB
25	9785	KIT, STIFF LEG, W/O PAD
*	9554	BOLT-ON PAD ONLY
32	1273	WASHER, 3/8", 13/16" O.D., SAE, PLTD
33	1965	CAP SCREW, 3/8-16 UND X 5, HX, GR 5, PLTD
42	7102	SAFETY CHAIN, 1/2 X 32, GR 70, ZINC CHROMATE
43	1511	LINK, LOCKING 5/8", GR 8
44	11425	HOOK, EYE, 5 TON, W/SAFETY LATCH
45	1464	SAFETY LATCH KIT, 7 TON HOOK
48	1145	U-BOLT ASSY, 1X5X8, RT, W/NUTS & WASHERS(SIDE SUPPORT)
49	1540	WASHER, 1-1/32" X 1-5/8" X .0625, FLAT HRND, PLTD
50	3398	NUT, 1-1/4 UNF, THICK, HX, GR 8, PLTD
51	15398	DOUBLE BOOT HOUSING
52	1204	RUBBERS, SPRING BOOT, PAIR
53	1691	CAPSCREW, 5/8-11 UNC X 2-1/2, HX, GR 5, PLTD
54	1172	WASHER, 5/8" , FLAT, A325, HRDN, PLTD
55	1164	NUT, 5/8-11 UNC, METAL LOCK, HX, GR C, PLTD
56	1476	SPRING ASSY, 9 LEAF
58	13461	PRESSURE PLATE, 4", MULTI-USE
59	1312	U-BOLT ASSY, 1X4X10 W/SPACER (7987)
60	1107	5TH WHEEL TABLE ASSY, LH RELEASE (ROADSIDE)

ITEM#	PART#	DESCRIPTION
*	7987	5TH WHEEL SERVICE KIT
61	8944	JAW ASSY, PINNED PUSH ROD, LH
62	1477	LEVER, JAW, LH, SERIES 60
63	1473	CAPSCREW, 1/2" -13 UNC, TOP LOCK, JAM, HX, GR 5, PLTD
64	1150	WASHER, 1/2" , FLAT, SAE, PLTD
65	8820	NUT, 1/2" -13 UNC, TOP LOCK, JAM, HX, GR 5, PLTD
68	8368	SPRING, JAW, SERIES 10-60, E-COATED
69	1342	GUIDE, PUSHROD, SEMCO TABLE, 40-60
70	7818	HANDLE, PULL, LH, 36" TABLE, SR. 40-60
71	1601	NUT, 1/2"13 UNC, HX, FIN, GR 5, PLTD
73	3432	TRIP BLOCK KIT, LH, W/SPRINGS & FASTENERS
74	1123	SPRING, TRIP BLOCK, SERIES 10-60
75	2451	NUT, 3/8-16 UNC, METAL LOCK, HX, PLTD
	7897	SPACER, SPRING LEAF
76	8077	TAILFRAME ASSY, 102" , 4-LGT, 1-LIC, BETTS/HLDR
77	5309	BRACKET, AIR RESERVOIR, 7-7/8", FORMED (102)
123	6180	SAFETY HOOK HOLDER
NS	6442	CABLE, 7-WAY, XHD, STRAIGHT, 8', W/PLUGS, RED
93	9640	TRIP BLOCK WLDMT LH, SERIES 30-60
133	4627	BRACKET, HOSE SUPPORT, 7", INSIDE DWB CHANNEL
NS	6265	LAMP RED, TRUCK LITE, SUPER 40, LAMP ONLY
NS	6266	GROMMET, LAMP, TRUCK LITE
NS	1322	CAPSCREW, 5/16-18, UNC, NYL INS, HX, PLTD
NS	1454	WASHER, 5/16", SAE, PLTD
NS	1646	NUT, 5/16-18, UNC, NYL INS, HX, PLTD
NS	7655	U-BOLT KIT, RT, SAFETY CHAIN
NS	9505	CROSSMEMBER, BOLT-ON, 72X102, PAINTED
NS	6441	TILT STOP, COUNTERWEIGHT, FORMED, 31#, 3/8" (2 REQ'D)
NS	1951	NUT, 1-3/8-6, UNC, JAM, HX, PLN (WELDED TO 5TH WHEEL)
NS	1164	NUT, 5/8-11 UNC, METAL LOCK, HX, GR C, PLTD
NS	1913	CLAMP, HOSE & ELEC.
NS	6307	BRACKET, W/FASTENERS, HARNESS RETRO KIT
NS	7317	U-BOLT, RT, SAFETY CHAIN, ZINC CHROMATE
NS	7318	PROTECTOR, PAINT, SAFETY CHAIN
NS	7329	SAFETY CHAIN KIT, 1/2", RT U-BOLT, W/O HOOK
NS	11425	HOOK ONLY, 5 TON
NS	12710	SAFETY CHAIN KIT, 1/2", RT U-BOLT, W/HOOK
NS	7102	CHAIN ONLY
NS	12751	FLAP HOLDER SET
NS	1183	LOCKING LINK ONLY 1/2" GR 8

CST ELECTRICAL & AIR SYSTEM		
ITEM#	PART#	DESCRIPTION
NS	6396	HARNESS, FRONT "Y"
NS	5583	HARNESS, REAR, 4-LGT, STANDARD
NS	8145	HARNESS KIT, "Y", 4-LGT
NS	5355	CAM SHAFT LH
NS	5356	CAM SHAFT RH
NS	6199	BUSHING KIT
NS	6688	VALVE, RELAY, R-12-P
NS	1772	VALVE, CHECK, SC-1, 1/2" NPT, BENDIX
NS	6294	VALVE, PRESSURE PROTECTION, PR-3
NS	6338	VALVE, RELAY, RE-6NC, 1/4 PORT, W/3/4 NIPPLE
NS	6302	VALVE, SYNCHRO, SV-4, W/BRTHR & CHCK VLV
NS	5981	VALVE, QR-N, W/O BRKT
NS	1278	VALVE, PUSH PULL, PP-1
NS	8818	CHAMBER, DELAY
NS	8913	RESERVOIR, AIR, SIDE DRAIN, MIDWEST, 1425 CI (AKA AIR TANK)
NS	1771	VALVE, CABLE DRAIN, W/ 1/4" NPT-M
NS	4607	BULKHEAD KIT, W/WASHERS
NS	7452	ISO PAD KIT, AIR RESERVOIR
		ECU VALVE (IF CHANGED RECENTLY) USE #13738 VALVE ONLY
		IF IT HASN'T BEEN CHANGED RECENTLY USE #14354 VLV & CABLE
A80 ELECTRICAL & AIR SYSTEM		
ITEM#	PART#	DESCRIPTION
N/S	2405	AIR RESERVOIR W/PLUG, 1425 CU. INC.
N/S	5370	HARNESS, 4-LGT, W/9" LEAD
N/S	5583	HARNESS, REAR, 4-LGT (SERIAL #9978 AND AFTER)
N/S	5567	HARNESS, ELECTRICAL, FRONT "Y" TYPE (NEEDED ON ALL CAR #'S 55344 & BEFORE)
N/S	1892	REFLECTOR, RECTANGULAR, SHATTER PROOF
N/S	1278	PP-1 VALVE
N/S	8145	HARNESS KIT, "Y", 4-LGT S/BRKT & FASTENERS
N/S	4607	BULKHEAD KIT, W/WASHERS
N/S	8077	TAILFRAME ASSY, 102", 4-LGT, 1-LIC, BETTS/HLDR
N/S	6396	HARNESS, FRONT, "Y", SEALED, 108" (VIN 1509 & AFTER)
N/S	6442	CABLE, 7-WAY, XHD, STRAIGHT, 8', W/PLUGS, RED
N/S	9511	DIAGNOSTIC CABLE W/PROTECTIVE CAP, ROCKWELL
N/S	9505	CROSSMEMBER, BOLT-ON, 72 X 102, WATKINS, PAINTED
N/S	6338	VALVE THAT CONNECTS W/AIR TANK (RE-6NC)

MODEL 1993 CST DOLLIES VIN: 100 TO 279 & 0413 - 0477

CAMSHAFT RH #8221
CAMSHAFT LH #8220
BUSHING KIT #12118